



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G00632-3G-77
Job Sheet 187799



Part No: RBW6205G00632-3G-77

Job Qty: 6 ea

Part Name: Sticker



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/3/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW6205G00632-3G Rev 6 IPP Rev A 18.02.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		1/3/19	0.00	0.00	Purchasing		JAN 08 2019
110	Packaging	6 pcs		1/3/19	0.00	0.00	Packaging2		JAN 08 2019
120	QC	6 pcs		1/3/19	0.00	0.00	QC6		DAS 38
130	Packaging	6 pcs		1/3/19	0.00	0.00	Packaging3-1		28 9-89
140	QC21-SA	6 Ea		1/3/19	0.00	0.00	QC21		DAS 9-89

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 42144 2-Fabricate as per DWG.

2020-01-08

DAS
13
9-89

JAN 08 2019
JAN 03 2019
x6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G00632-3G-77P	Sticker	6 Ea (1 ea)	100-Purchasing	5142773

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G00632-3G-77P	6	0	0

Part Specifications

Specifications could not be found.

Plex 12/17/18 10:47 AM dart.lavoie.chantal



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142773



Part: RBW6205G00632-3G-77

Job No: 187799

Serial No/Batch: S142773

Revision: 6

Inspector:

Exp Date:

Instructions:

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

ARIAL FONT, HT: .50

MAX LOAD 150 LBS

(-77)

STICKER

DART AEROSPACE	
TITLE TOOL, M/R BLADE LIFTING	
DWG NO. RBW6205G00632-3G-77	REV 6
MAT'L VINYL, BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AW139
SCALE 1:1	DATE 2/28/2013
	SHEET 44 OF 47



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042144

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042144

PO Date: 1/3/19

Due Date: 1/10/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 04 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188105	D2258-146P			Placard AS PER DWG D2258 REV. F	Firmed	-	JAN 08 2019	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
2	188106	D3519-1P			Placard AS PER DWG D3519 REV. C	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	187799	RBW6205G00632-3G-77P			Sticker AS PER DWG RBW6205G00632-3G-77 REV. 6	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:												\$240.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/3/19 11:43 AM dart.lavoie.chantal



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47417 ✓
Date: 01/08/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	D2258-146P. ✓	13.3333		13.3333	80.00
6 ✓	D3519-1P. ✓	13.3333		13.3333	80.00
6 ✓	RBW6205G00632-3G-77P. ✓ PO# 042144 ✓	13.3333		13.3333	80.00
	Attn: Chantal Lavoie				
	Subtotal:				240.00
	H - HST				
	HST				31.20
Thank you for your business / Merci de faire affaire avec nous					

DAS
38
9-89

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	271.20
Comment: WO24363			Amount Paid	0.00
Sold By:			Amount Owing	271.20

*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

042144 ✓

Packing Slip#

WO# 24363 ✓

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D2258-146P,
D3519-1P, RBW16205G00632-3G-77P.

Quantity:

6, 6, 6 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Jan 8, 2020

Authority:

3m + Avery

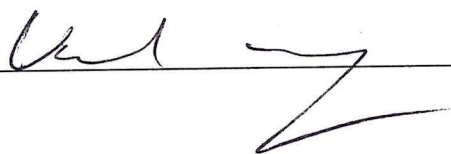
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2019/01/08

Signature:



Title:

DAS
38
9-89